



Partner of the best

# Modular Transfer Systems for Efficient Processes

Simply clever and cleverly simple.

# Efficiency benefits at a glance

**Efficiency Plus:** 

INDIVIDUALITY

Your needs are our job: We will offer the right solution, both for offline and inline operation. **Efficiency Plus:** 

#### AVAILABILITY

With an extensive product range of individual components in our warehouse, we provide short lead times and therefore save you time.

Efficiency Plus:

#### **MODULAR COMPONENTS**

MTS solutions are freely plannable, flexible and can be extended at any time – even downstream. MTS is not linked with complex cell structures and grows with your needs.

Efficiency Plus:

### **QUALITY POLICY**

The high quality of our products stems from the high quality of the individual components. Long life and minimum wear are accordingly the result of our quality policy.

# Machine Tool Sector

24 hours

More than a considered transfer system for the machine tool sector: Specially for the extreme factors around machine tool manufacturing, such as chips, dirt, emulsion and oil, we have developed a perfectly tailored system. For improved flexibility and shorter downtimes. Our symbol means your advantage:

the Schnaithmann Efficiency Plus symbol stands for the advantages our products and services offer you.



Efficiency Plus:

## COMPETENCE

Since 1985, we have been offering our clients high quality products and innovative solutions. This experience is paying off and flows into every new development.

#### **Efficiency Plus:**

## INNOVATIONS

Numerous cooperative programs with technical colleges and independent institutions for the latest developments and high standards.

Efficiency Plus:

**Efficiency Plus:** 

**FULL-SERVICE** 

**AUTOMATION** 

source.

From individual components to a complete system, you receive all your goods and services from a single

## **CONFIDENCE** Responsibility decides our actions, because we place the utmost value on a relationship with our clients based on trust.

Efficiency Plus:

**GLOBAL SERVICE** Wherever you need our products: Our global distribution network provides perfect availability.

**Efficiency Plus:** 

## VERSATILITY

Whether rollers, belt or chain conveyors: Choose your ideal dual track system from a versatile product range in a variety of sizes.

# **Assembly Sector**

## Schnaithmann's building block principle can hardly be bettered for versatility: Vary your production with flexible modular systems which can be adjusted at any time to meet your needs and your desired degree of automation. Simply clever and cleverly simple.



## **Enhanced** automation

## Your success factor in modern material flow management:

**MTS** | Modular transfer systems. You will find that we have the right conveyor system for any requirement – stable, reliable, flexible in use, easy to maintain and that can be integrated into any production or logistics concept. Even the most demanding chain system projects are feasible with our alternatives and components, proven in practice over many years. With modular transfer systems, you have a high degree of safety with your planning and the quality of the individual components also gives you commercial benefits on which you can rely.

By professionals for professionals: We complement our extensive product range with an excellent advisory service. We will also support you with your planning and CAD design. **Your needs are our job. Build on the competence and expertise of an experienced system provider.** 

## THE BENEFITS FOR YOU:

- PRODUCTION SECURITY
- System components
   proven in practice
- AVAILABLE OFF THE SHELF
- ► STABILITY
- ► RELIABILITY
- ► FLEXIBILITY







MTS | 1 The transfer system for a variety of transport tasks

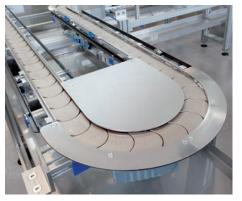




MTS   2	
Hinge chain conveyor BS37	Plate chain conveyor BS81, BS86
Transport medium	
Hinge chain: linear or curved, various widths	Plate chain: curved, two sizes
Application/Transported goods	
Workpiece loading and unloading, preferably for the machine tool sector.	Transport of workpiece carriers, preferably for buffering, storage and linking of machine tools.
Workpiece direct Heavier weights	Workpiece carrier or workpiece direct Heavier weights
Standard system extension modules	
	$\begin{bmatrix} 1 & 2 & 3 & 4 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 &$
<ol> <li>Support element</li> <li>Stopper (without illustration)</li> <li>Separator element (without illustration)</li> <li>Positioning elements (without illustration)</li> <li>Transverse slide (without illustration)</li> </ol>	1Support element8Separator element2Plate chain run9Workpiece carrier390° steering element10Accumulation control system490° steering element, driven11Link switch (without5180° steering element,11Link switch (without6180° steering element,11Link switch (without7Indexing element12Connection switch (without

MTS | 2 The transfer system designed specially for the machine tool sector





MTS | 3 S S S

## Dual track belts BS10 – BS100 + BS 300

### Transport medium

Belt, toothed belt, accumulation roller chain and others

## Application/Transported goods

Buffering, storage, decoupling and transporting workpiece carriers in assembly systems.

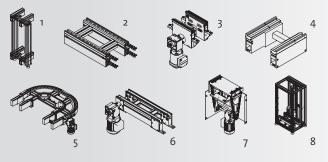




Workpieces on Euronorm workpiece carriers (codable)

Lower to heavier weights

Standard system extension modules



- 1 Support element
- 2 Transport run
- 3 Drive element, front or centre drive, clamping unit
- 4 Steering element
- 5 180° curve with rollers
- 6 Transverse run
- 7 Lift transverse unit
- 8 Lift, pneumatic/motorised9 Indexing element (without illustration)
- 10 Accumulation control system (without illustration)
- 11 Separator element (without illustration)

BS 10/1 1/300 1/2" accumulation roller chain max. 1500 N/m max. 5000 N/motor max. 10 m long

**BS 20/21 Belt run with belt** max. 750 N/m max. 2500 N/motor max. 10 m long

BS 30 Belt run with toothed belt max. 500 N/m max. 2500 N/motor max. 3 m long

BS 50 Duplex chain max. 1500 N/m max. 5000 N/motor max. 10 m long

## BS 60

Hinge belt chain with plastic bearings max. 750 N/m max. 2500 N/motor max. 10 m long

BS 100 3/4" accumulation roller chain max. 1850 N/m max. 9000 N/motor max. 10 m long













MTS | 3 The transfer system designed specially for the assembly sector





# Schnaithmann Full-Service Automation

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System Solutions	Product Solutions	Services
Assembly and Automation > Production lines > Assembly systems > Assembly stations > Robot cells	Modular Transfer Systems > Double-track belts > Chain conveyors > Friction roller conveyors > Belt conveyors	<ul> <li>&gt; Application consulting</li> <li>&gt; Planning</li> <li>&gt; Construction</li> <li>&gt; Hardware and software</li> <li>&gt; Documentation</li> </ul>
Material Flow and Handling	Flexible Profile Systems	<ul> <li>&gt; Own production</li> <li>&gt; High availability</li> <li>&gt; Logistics</li> </ul>
<ul> <li>&gt; Materials handling engineering</li> <li>&gt; Handling systems</li> <li>&gt; Workpiece processing</li> <li>&gt; Process chains</li> </ul>	<ul> <li>&gt; Aluminum profile systems</li> <li>&gt; Kanban systems</li> <li>&gt; Workstations</li> <li>&gt; Safety systems</li> </ul>	<ul> <li>&gt; On-site commissioning</li> <li>&gt; Maintenance</li> <li>&gt; Global service</li> </ul>

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