

**BUSINESS SERVICES COOPERATION** 



- FAVEX, s.r.o. has operated on the metallurgical materials market since 1994. The Czech and Belgian owners are continually introducing innovation and investment to spur the company's development.
- As a trading company, FAVEX, s.r.o. specialises in sales, machining and the distribution of metallurgical materials:
  - Seamless steel tubes
  - Welded steel tubes
  - Hollow and open steel sections
  - Cold drawn steel bars
  - Hot rolled steel bars
  - Stainless steel
- For these purposes, modern insulated warehouses measuring a total of 6,500 m² were gradually constructed beginning in 2000 in the Buchlovice industrial zone. From these warehousing facilities, we directly offer over 1,000 metallurgical items to meet the needs of our customers.
- A barcode information system is used to keep precise records of materials in stock.
- In 2005, a high-capacity automatic stacker was put into service covering an area of 1,000 m<sup>2</sup> for 3,000 tons of materials.
- Since 2004, FAVEX, s.r.o. has also offered services in the sphere of precision cutting using high-performance cutting lines with the option of brushing and use of a washer. In addition, we offer precision firing of tubes, hollow sections and metal sheets using the ADIGE ADILAS laser machine.
- An integral part of our services includes the transport of materials and finished products both at home and abroad.
- FAVEX, s.r.o. holds quality certifications in compliance with ISO 9001:2008 / EN ISO 9001:2008, issued by TÜV NORD Czech, s.r.o.

# **SEAMLESS STEEL TUBES - HOT ROLLED**

#### **Dimensional standards**

EN 10210-2; EN 10297-1; EN 10216-1 DIN 2448; ČSN 425715

# **Quality standards**

S235; St 37-2; 11353 S355; St 52-3; 11523 boiler P235GH; St 35.8; 12021 P265GH; St 45.8; 12022

#### **Dimensions**

External diameter Wall thickness

21.3 mm - 610 mm 2.3 mm - 60 mm

#### Use

For steel structures, machinery parts, pressure distribution systems and power generation



# SEAMLESS STEEL TUBES

#### PRECISION SEAMLESS STEEL TUBES - COLD-DRAWN

#### **Dimensional standards**

EN 10305-1; DIN 2391-1; ČSN 426711 (ČSN 426712)

# **Dimensions**

External diameter Wall thickness

4 mm – 235 mm 0.5 mm – 25 mm

#### **Quality standards**

E235; St 35; 11353 E355; St 52; 11523 boiler P235GH; St 35.8; 12021 P265GH; St 45.8; 12022

# TUBES FOR THE PRODUCTION OF HYDRAULIC AND PNEUMATIC CYLINDERS

#### **Dimensional standards**

EN 10305-1; DIN 2391-1; ČSN 426712

# **Dimensions**

External diameter Wall thickness

40 – 110 mm

4 - 10 mm

# **Quality standards**

E355; St 52.3;11523

# Internal diameter accuracy: H8, H9

# HPL TUBES FOR HYDRAULIC AND PNEUMATIC DISTRIBUTION SYSTEMS

#### **Dimensional standards**

EN 10305-4; DIN 2391-1; ČSN 426712

# Dimensions

External diameter Wall thickness

6 mm – 80 mm 1 mm – 12.5 mm

# **Quality standards**

E215; St 37.4; 11353 E235; St 44.4; 11353 E355; St 52.4; 11523

#### product finish

the tubes are supplied with galvanised zinc coatings

#### **INJECTION PIPES**

#### **Dimensional standards**

ISO 8535-1; DIN 73000; ČSN 426718

#### **Dimensions**

In the range of

 $6 \times 1.5 \text{ mm} \div 8 \times 2 \text{ mm}$ 

# **Quality standards**

St 30Si St 30Al 12015

We fill custom orders for tubes of special sizes or make based upon customer specifications.

#### LONGITUDINALLY WELDED - SMOOTH

#### **Dimensional standards**

EN 10219, DIN 2458, ČSN 425723 - welded EN 10210, DIN 2458/DIN 1626, ČSN 425723 — hot-stretch-reduced EN 10217-1, DIN 2458/DIN 1626, ČSN 421047 - media distribution pipes EN 10255, DIN 2440, ČSN 425710 - threaded

#### **Quality standards**

S235JRH, St 37-2, 11373 S355JOH, S355J2H, St 52-3, 11523

#### **Dimensions**

 $\begin{array}{ll} \text{External diameter} & 17.2 \text{ mm} - 355.6 \text{ mm} \\ \text{Wall thickness} & 1.5 \text{ mm} - 10 \text{ mm} \\ \end{array}$ 

#### **Product finish**

Annealed, unannealed, hot-dip zinc galvanised, fin cut

# **LONGITUDINALLY WELDED - CALIBRATED**

#### **Dimensional standards**

EN 10305-3, DIN 2394, ČSN 426713

#### **Quality standards**

E195, St 34-2, 11343 E235, St 37-2, 11373 E355, St 52-2, 11523

#### Dimensions

 $\begin{array}{ll} \text{External diameter} & 3 \text{ mm} - 300 \text{ mm} \\ \text{Wall thickness} & 0.5 \text{ mm} - 3 \text{ mm} \end{array}$ 

#### **Product finish**

Annealed, or unannealed, tubes made of pickled, cold, galvanised or aluminium-coated steel strips, fin cut

#### Use

Furniture, radiator and automotive industries

#### PRECISION STEEL TUBES - COLD-DRAWN

#### **Dimensional standards**

EN 10305-5, DIN 2395, 426714

#### **Quality standards**

E195, St 34-2, 11343 E235, St 37-2, 11373 E355, St 52-2, 11523

#### **Dimensions**

 $\begin{array}{ll} \text{External diameter} & 3 \text{ mm} - 120 \text{ mm} \\ \text{Wall thickness} & 0.5 \text{ mm} - 8 \text{ mm} \end{array}$ 

#### **Product finish**

Annealed, unannealed

# STEEL HOLLOW SECTIONS

#### LONGITUDINALLY WELDED

# **Dimensional standards**

Square EN 10219, DIN 2395, ČSN 426935 Rectangular EN 10219, DIN 2395, ČSN 426936

#### **Quality standards**

S235JRH, St 37-2, 11373 S355J2H, S355JOH , St 52-3, 11523

#### **Dimensions**

Square 15 x 15 mm - 300 x 300 mm Rectangular 20 x 15 mm - 300 x 200 mm Wall thickness from 1.5 mm - 10 mm

# WELDED - CALIBRATED

#### **Dimensional standards**

EN 10305-5, DIN 2395, ČSN 426713

#### **Quality standards**

E195, St 34-2, 11343 E235, St 37-2, 11373 E355, St 52-2, 11523

#### **Dimensions**

Square  $8 \times 8 \text{ mm} - 70 \times 70 \text{ mm}$ Rectangular  $10 \times 5 \text{ mm} - 100 \times 40 \text{ mm}$ Modified rectangle  $20 \times 10 \text{ mm} - 90 \times 30 \text{ mm}$ Wall thickness 0.5 mm - 3 mm

#### **Product finish**

Annealed, or unannealed, tubes made of pickled, cold, galvanised or aluminium-coated steel strips, fin cut

#### Use

Furniture, radiator and automotive industries

#### WELDED - COLD-DRAWN

# **Dimensional standards**

EN 10305-5, DIN 2395

#### **Quality standards**

E195, St 34-2, 11343 E235, St 37-2, 11373 E355, St 52-2, 11523

#### **Dimensions**

Square  $10 \times 10 \text{ mm} - 100 \times 100 \text{ mm}$ Rectangular  $15 \times 12 \text{ mm} - 145 \times 60 \text{ mm}$ Wall thickness 1.5 mm - 6 mm

#### **Product finish**

Annealed, unannealed

# **COLD - DRAWN BARS**

# Dimensional standards

EN 10278, ČSN 426510

# Quality standards:

S235JRC+C, 11373 S355J2C+C, 11523 C45, 12050 11SMn30, 11SMnPb30, 11109

#### **Dimensions**

Round bars – diameters 5 mm – 80 mm Flat, square and hexagonal bars External diameter tolerance h9, h11

#### **HOT - ROLLED BARS**

# **Dimensional standards**

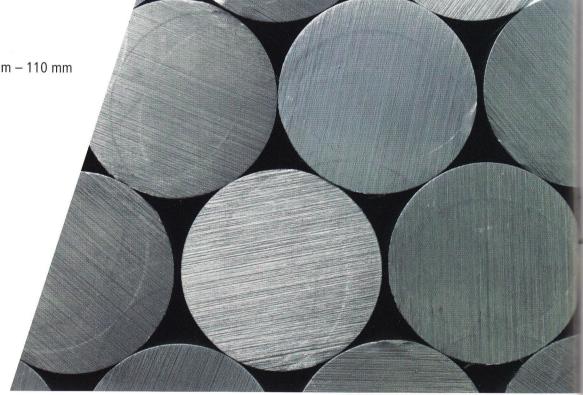
EN 10060, ČSN 425551

# **Quality standards**

S235JR, 11353 S355JR, 11523

#### **Dimensions:**

Diameter 12 mm – 110 mm



#### **HOT - ROLLED FLAT BARS**

#### **Dimensional standards**

EN 10058, ČSN 425548

# **Quality standards**

S235JR, 11353 S355JR, 11523

#### **Dimensions**

25 x 5 mm - 130 x 60 mm

# **HOT - ROLLED ANGLE BARS - U-BARS, L-BARS**

#### **Dimensional standards**

L EN 10056, ČSN 425541 U EN 10297, ČSN 425570

# **Quality standards**

S235JR, 11353 S355JR, 11523

#### **Dimensions**



We fill custom orders for bars of special sizes or make based upon customer specifications.

#### **SEAMLESS TUBES**

#### **Dimensional standards**

EN ISO 1127, EN 10216-5, 10297-2

pickled finish

Rolled hollow bars 32/16 to 250/200 mm compliant with EN 10216-5

#### **Dimensions**

Diameter

6 mm - 377 mm

Wall thickness

0.5 mm - 15 mm

# WELDED TUBES (LASER, TIG or HF)

#### **Dimensional standards**

EN ISO 1127, complaint with EN 10217-7, 10296-2 finish: pickled, ground, brushed or polished

#### **Dimensions**

Diamete

6 mm - 2,500 mm

Wall thickness

0.3 mm - 60 mm

#### **WELDED HOLLOW SECTIONS**

Square

10 x 10 mm - 200 x 200 mm

Rectangular

10 x 20 mm - 80 x 100 mm

Wall thicknes:

1 mm - 6 mm

Product finish

compliant with DIN 2395, pickled, ground, brushed or polished

#### **STEEL BARS**

- Rolled round bars compliant with EN 10060 and gloss bars compliant with EN 10278
- Rolled square and rectangular bars compliant with EN 10059, 10058 and gloss rbars compliant with EN 10278
- Rolled hexagonal bars compliant with EN 10061 and gloss bars compliant with EN 10278
- Rolled flat and sheet-split bars
- Rolled angle bars compliant with DIN 1028
- Special sections, such as U- and T-shaped bars, L-shaped bars, etc.

#### STEEL SHEETS & COILS

- Continuously hot rolled sheets compliant with EN 10029 from 3 mm to 150 mm
- Continuously cold rolled sheets compliant with EN 10259 from 0.3 mm to 6.0 mm
- Standard formats, strips and blanks
- Pickled, ground, brushed, gloss and patterned finishes
- · Burnouts of metal sheets according to customer drawings

# **ACCESSORIES**

- Flanges
- T-pieces
- Bow pieces
- Covers, arched bottoms
- Threaded fittings

# **STEEL GRADES**

Basic range of products: 1.4301, 1.4305, 1.4571, 1.4404, 1.4541

Ferrous grade: 1.4016, 1.4021, 1.4057

Special high-temperature and heat-resistant grades, DUPLEX (1.4462)



#### **AUTOMATIC ADIGE CUTTING LINES**

These machines are suitable for cutting tubes, hollow and open sections and solid materials using high-end circular-saw blades with special coatings (TIN, TICN and PVD), incl. brushing and washing.

Range of cut material

Length of cut	20 mm - 4,500 mm accurate to +/-0.2 mm
Solid bars with diameters of	10 mm – 40 mm
Tubes with diameters of	10 mm – 102 mm
Square shapes	10 mm x 10 mm – 80 mm x 80 mm
Rectangular shapes	15 mm x 10 mm – 100 mm x 80 mm
Brushing length	160 mm – 4,500 mm
Washing	from diameters of 15 mm to 75 mm
	Length from 160 mm to 1,500 mm

The cutting process uses air and oil mist cooling; the cut materials are cleaned with pressurized air (by blow-through), preventing contamination by iron filings; thick-walled materials are cooled during cutting by an emulsion cutting fluid.

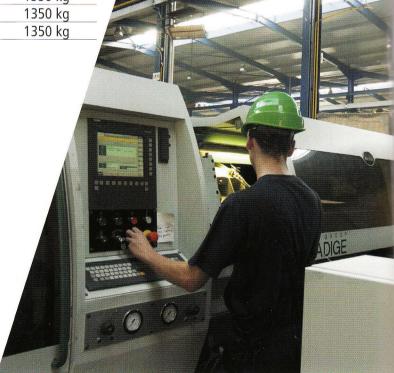
# **BOMAR INDIVIDUAL 510.330 ANC 2500 SEMI-AUTOMATIC BAND-SAW**

This machine is used for cutting materials compliant with the dimension specifications in the table.

Diameter min.	Dimension max.	Dimension max.	Weight kg/m	
	20 mm	330 mm	1350 kg	
$\bigcirc$ $lacktriangle$	20 x 20 mm	330 x 330 mm	1350 kg	
	20 x 15 mm	510 x 330 mm	1350 kg	

Cutting length: Accuracy

from 20 to 6,000 mm +/- 0.3 mm

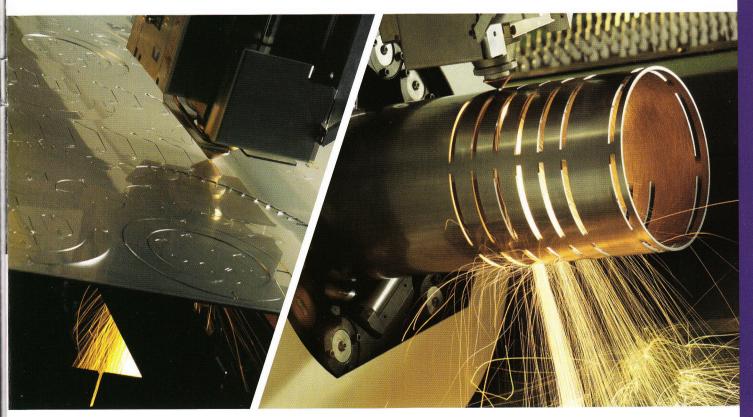


# **ADIGE ADILAS LASER CUTTER**

This laser machine enables firing of tubes, hollow sections, solid materials and metal sheets

Diameter min.	Dimension max.	Dimension max kg per meter	Weight of rod	max. Length
	16 0000	225 mm	30 kg	6,000 mm
	16 mm	225 mm		
	11 x 11 mm	160 x 160 mm	30 kg	6,000 mm
	15 x 10 mm	200 x 100 mm	30 kg	6,000 mm
	11 x 11 mm	15 x 15 mm	30 kg	6,000 mm
	15 x 10 mm	15 x 130 mm	30 kg	6,000 mm

ž.	Max. dimension	max. material thickness	
Metal sheets	3000 x 1500 mm	15 mm steel	
		8 mm stainless steel	



The process of storing materials is controlled by an information system that enables immediate retrieval of any information about materials in stock; the materials in stock are equipped with barcode identification labels and the barcode reader makes it possible to carry out all warehousing operations directly on the spot. Also, high-precision materials are handled by high-capacity stackers, that can store materials in 835 containers. This facilitates handlig and access to various stock items. We offer our customers a material cutting service for transport purposes (bandsaw).

#### **PACKAGING**

Cut materials can be packed according to the customer instructions; the following packaging types are in common use:

- · Europallets with frames
- Gitterboxes
- Mars pallets
- Strapping of materials



# **TRANSPORT**

Our company offers transport of materials directly to the customer. We use contracted shippers with trucks capable of carrying 3.5 to 24 tons or an express collection service for 1 to 1,000 kg goods. We deliver throughout the Czech Republic and abroad.

CERTIFIK	ÁT TUV NORD
pro systém managementu dle EN ISO 9001 : 2008	
V souladu s TOV NORD CERT postupy se timte poterzuje. Je	,
FAVEX, s.r.o. Slezská 128, č.p. 2210 130 00 Praha 3 Česká republika	
s výrobním místem uvedeným v přiloze	
má zaveden systém managementu v souladu s výše uvedem obor platnosti	u normou pro následujíci
Nákup, skladování, servisní dělení a prod	lej hutního materiálu.
Registrační číslo cerdifikátu 64 100 059016 Audit, zpráva číslo 524 S40/300	Platny do 2014-02-11 Podateční certifikace 2005-02-20
Kus	
Certifikačni misto TÚV NORD CERT GmbH	Praha, 2011-02-12
	F certifikačními postupy a je podnětem k provádění pravidelných
Nedilnou součástí tohoto certifikátu je příloha (1 strana).	45141 Essen www.txev-nord-cert.com
TUV NORD CERT GmbH Langemarckstrasse 20	



Since 2005, FAVEX, s.r.o. has had a certified quality control system in place that meets all the requirements of ČSN EN ISO 9001:2008. Certification has been performed by TÜV NORD Czech, s.r.o., a reputable certification authority. The quality control system is based on a process approach. As we supply our goods to the automotive industry, we are trying to bring our system as close as possible to the current requirements and needs of this industrial branch.



FAVEX s.r.o.

Hradišťská 98, 687 08 Buchlovice GPS 49°4'45.546"N 17°21'9.107"E Telephone: +420 **572 411 530** Fascimile: +420 **572 557 731** email **info@favex.cz** www.favex.cz

Revision date 1/2012